11.0 WARRANTY

ELECTROMATIC Equipment Co., Inc. (ELECTROMATIC) warrants to the original purchaser that this product is of merchantable quality and confirms in kind and quality with the descriptions and specifications thereof. Product failure or malfunction arising out of any defect in workmanship or material in the product existing at the time of delivery thereof which manifests itself within one year from the sale of such product, shall be remedied by repair or replacement of such product, at ELECTROMATIC's option, except where unauthorized repair, disassembly, tampering, abuse or misapplication has taken place, as determined by ELECTROMATIC. All returns for warranty or non-warranty repairs and/or replacement must be authorized by ELECTROMATIC, in advance, with all repacking and shipping expenses to the address below to be borne by the purchaser.

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ELECTROMATIC Equipment Co., Inc. 600 Oakland Ave. Cedarhurst, NY 11516—USA Tel: 1-800-645-4330/ Tel: 516-295-4300/ Fax: 516-295-4399

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INTRODUCTION

DCF-3000EZ-E = For measurement on steel / iron DCFN-3000EZ-E =For measurements on steel / iron and

on non-ferrous metals

The Check•Line 3000EZ-E Series of coating thickness gauges provide accurate, non-destructive measurement of:

- All non-magnetic coatings, such as varnish, paint, enamel, chromium, copper, zinc, etc. on steel and iron. Measurements in the F mode (Ferrous) are carried out according to the Magnetic-Induction method.
- All electrically insulating coatings, such as varnish, paint, enamel on non-ferrous metals (aluminum, brass, stainless steel, etc). Measurments in the N mode (Non-ferrous) are carried out according to the Eddy-Current method.

NOTE: 3000EZ-E Series gauges operate in accordance with the following international standards related to coating thickness measurment:

Magnetic Induction

DIN EN ISO 2178, ASTM B499, DIN 50 982

Eddy-Current:

DIN EN ISO 2360, ASTM D1400

2

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DCF-3000EZ-E For measurement on steel / iron DCFN-3000EZ-E =For measurements on steel / iron and

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Eddy-Current:

DIN EN ISO 2360, ASTM D1400

10.0 ERROR MESSAGES

Error 1 = The probe is too close to the metal

Error 2 = Error of gauge due to the effect of electro-magnetic

interference fields

Error 3 =The probe is defective

For Technical Assistance contact:

Electromatic Equipment Company

Telephone: 1-800-645-4330 (USA & Canada)

1-516-295-4300

Fax: 1-516-295-4300

info@checkline.com Email:

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9.0 MEASURING LIMITS

 Minimum Radius for Convex Surfaces
 0.2" (5mm)

 Minimum Radius for Concave Surfaces
 2" (50mm)

 Minimum Headroom
 2" (50mm)

 Minimum Sample Diameter
 0.4" (10mm)

 Minimum Substrate Thickness - F
 0.020 mils (0.5 mm)

 Minimum Substrate Thickness - NFe
 0.002 mils (0.05 mm)

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9.0 MEASURING LIMITS

 Minimum Radius for Convex Surfaces
 0.2" (5mm)

 Minimum Radius for Concave Surfaces
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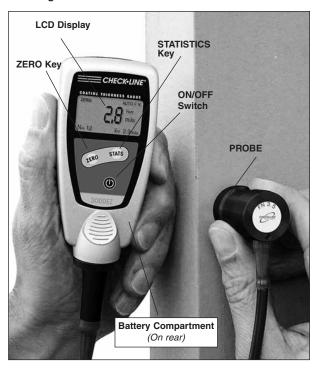
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2.0 OVERVIEW

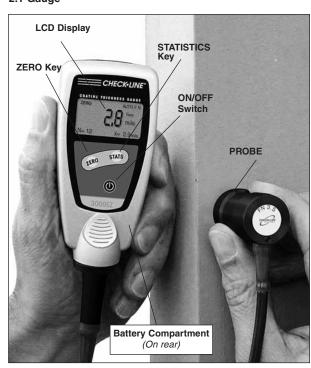
2.1 Gauge



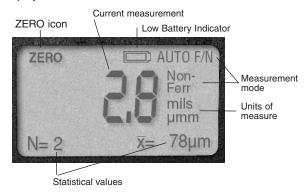
3

2.0 OVERVIEW

2.1 Gauge



2.3 Display



2.3 Complete Kit

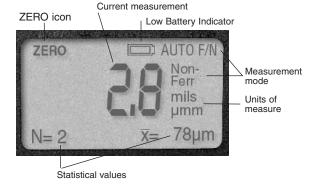
3000EZ-E Series gauges are supplied as a complete kit, with gauge, plastic calibration shim, 2x AAA batteries, soft carrying pouch, manual and manufacturer's calibration certificate.

DCF models include a steel zero plate. DCFN models include steel and aluminum zero plates



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2.3 Display



2.3 Complete Kit

3000EZ-E Series gauges are supplied as a complete kit, with gauge, plastic calibration shim, 2x AAA batteries, soft carrying pouch, manual and manufacturer's calibration certificate.

DCF models include a steel zero plate. DCFN models include steel and aluminum zero plates



8.0 RESOLUTION TABLE

Mils

0.0 - 99.9 mils 0.1 mils 100.0 - 140.0 mils 0.2 mils

Microns (µm)

 $\begin{array}{cccc} 0.0 - 999 \; \mu m & 1 \; \mu m \\ 1.000 - 2.498 \; mm & 0.002 \; mm \\ 2.500 - 3.500 \; mm & 0.005 \; mm \end{array}$

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7.0. SPECIFICATIONS

Range

DCF, DCFN Ferrous: 0.01 - 140.00 mils (0 - 3500 µm)
DCFN Only Non-Ferrous: 0.1 - 120.00 mils (3000 µm)

Accuracy $\pm 0.1 \text{ mils } (3\mu m) + 3\% \text{ of reading}$

Resolution Refer To Section 8.0

Display Back-lit, 4-digit alphanumeric

Minimum

Measuring Area 0.4" x 0.4" (10mm x 10mm)

Minimum

Curvature Radius Concave: 2" (50mm) / Convex: 0.2" (5mm)

Minimum Substrate Thickness

DCF, DCFN Ferrous: 0.020 mils (0.5mm)
DCFN Only Non-Ferrous: 0.002 mils (0.05mm)

Calibration Factory calibration, user-set zero calibration,

Statistics Number of readings, mean value, standard

deviation, maximum and minimum reading

based on 99 readings (max).

 Operating Temp.
 32 °F to 122 °F (0 °C to 50 °C)

 Surface Temp.
 5 °F to 140 °F (-15 °C to 60 °C)

 Storage Temp.
 -4 °F to 140 °F (-20 °C to +60 °C)

Battery 2x AAA (1.5V)

Dimensions 4" x 2" x 1" (107mm x 50mm x 25mm)

Weight 3.2 oz (90 g)

Protection Class IP 52 (proof against dust and dripping water)

Standards DIN, ISO, ASTM, BS

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 $-4 \degree F$ to $140 \degree F$ (-20 $\degree C$ to $+60 \degree C$)

Battery 2x AAA (1.5V)

Dimensions 4" x 2" x 1" (107mm x 50mm x 25mm)

Weight 3.2 oz (90 g)

Protection Class IP 52 (proof against dust and dripping water)

Standards DIN, ISO, ASTM, BS

3.0 BASIC OPERATIONS

3.1 On/Off Switch

To turn the gauge on, press the **ON/OFF Switch** briefly (see photo on page 3). Press and hold the **ON/OFF Switch** for 2 seconds to turn the power off.

Note: The gauge will power off automatically after 90 seconds of non-use.

3.2 Selection of Measuring Units

- 1. Make sure the gauge is switched OFF.
- 2. Press and hold the **ZERO** and **STATS** keys simultaneously
- 3. While continuing to hold down the **ZERO** and **STATS** keys, turn the power **ON**.

3.3 Manually setting the measuring mode DCFN-3000EZ-E Only

In some cases, especially with varnish applied to zinc on steel, it is advisable to manually set the measuring mode—F mode (Ferrous) for measurements on steel/iron, N mode (Non-ferrous) for measurements on non-ferrous metals.

Setting the measurement mode

- 1. Turn the gauge on by pressing the **ON/OFF** switch.
- Press the ZERO and STATS keys simultaneously to change the measuring mode. Each time the keys are pressed the mode will change.

The display will show the mode selected (see photo, page 4) using the following abbreviations:

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3.0 Basic Operations

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The display will show the mode selected (see photo, page 4) using the following abbreviations:

Ferr — indicates Ferrous Mode.

Non-Ferr — indicates Non-Ferrous Mode.

AUTO FN — indicates Auto-Select Mode.

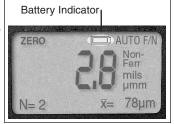
3.4 Total Reset to Factory Defaults

- 1. Switch the gauge off.
- 2 Press and hold the **ZERO** key. At the same time, turn on the power using the **ON/OFF** switch
- 3. An acoustic signal will sound, all statistical values will deleted and the factory settings μm , calibration, and AUTO FN (DCFN-3000EZ-E only) will be activated.

3.5 Battery Replacement

3000EZ-E gauges use 2x AAA alkaline batteries. When battery power becomes low, the **BATTERY INDICATOR** will begin to flash. The gauge will continue to operate, but the batteries should be replaced as soon as possible. When battery

power is depleted, the Battery Indicator will remain on continuously, indicating that less than 60 seconds of power remains before the gauge will shut off.



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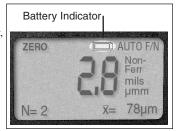
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6.1 Clearing the statistical values:

To clear the statistical values, momentarily press and release the **ON/OFF** switch. A value of zero will be shown in the number or measurements field "n" confirming that the stored statistical values have been cleared.

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6.0. ONLINE STATISTICS DISPLAY

Every time a measurement is take, a pair of statistical values appear in the lower part of the display, as shown at right.

For example:



Each time the **STATS** key is pressed, the number of measurements and a different statistical value will appear, allowing the user to easily scroll through statistics menu in the following sequence:

ALITO F/I

78µm

ALITO F/

µmm

78_{um}

```
 \begin{array}{lll} \text{Press} & n = number \ of \ measurements; & x = average \\ \text{Press} & n = number \ of \ measurements & s = standard \ deviation \\ \text{Press} & n = number \ of \ measurements & max = maximum \ reading \\ \text{Press} & n = number \ of \ measurements & min = minimum \ reading \\ \end{array}
```

You can pre-select a required pair of values by means of the **STATS** key, for example n = 14 $s = 3\mu m$, and have it displayed during the entire measurement data recording process.

Note: If no statistical values are saved, the display shows n = 0 $x = \mu m$

Important: If a series of measurements is meant to be statistically evaluated, the old statistical values must be deleted before starting a new series of measurements.

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6.0. ONLINE STATISTICS DISPLAY

Every time a measurement is take, a pair of statistical values appear in the lower part of the display, as shown at right.

For example:

$$n = 2$$
 $x = 78\mu m$
 $(n = number\ of\ measurements\ ;\ x = average)$

Each time the **STATS** key is pressed, the number of measurements and a different statistical value will appear, allowing the user to easily scroll through statistics menu in the following sequence:

```
Press n = number of measurements; x = average
Press n = number of measurements s = standard deviation
Press n = number of measurements max = maximum reading
Press n = number of measurements min = minimum reading
```

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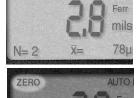
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Important: If a series of measurements is meant to be statistically evaluated, the old statistical values must be deleted before starting a new series of measurements.



- 1. Press the **ON/OFF** switch to turn the gauge on.
- If the ZERO icon does not appear in the upper left corner of the display, the preset factory calibration is activated.

If the **ZERO** icon does appear, it indicates that a Zero Procedure has been performed. See *Clearing a Zero Setting*, Section 5.2 before continuing.





3. Place the probe on the test object and read the measurement. Lift the probe off of the test object by at least 1 inch (3 cm) before taking another reading.

Note: Using the factory calibration, you can immediately carry out measurements on flat and slightly curved surfaces. **On strongly curved or rough parts it is recommended that a ZERO procedure be performed** (see section 5.0).

DCFN-3000EZ-E Only: The DCFN-3000EZ-E automatically recognizes whether the base material is a ferromagnetic steel or a non-ferrous metal and will display the correct reading.

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4.0 Measuring Using Factory Calibration

- 1. Press the **ON/OFF** switch to turn the gauge on.
- 2. If the **ZERO** icon *does not* appear in the upper left corner of the display, the preset factory calibration is activated.

If the **ZERO** icon does appear, it indicates that a Zero Procedure has been performed. See *Clearing a Zero Setting*, Section 5.2 before continuing.





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DCFN-3000EZ-E Only: The DCFN-3000EZ-E automatically recognizes whether the base material is a ferromagnetic steel or a non-ferrous metal and will display the correct reading.

7

5.0 Performing A ZERO Procedure

To obtain more accurate measurements on strongly curved or rough parts, you should carry out the ZERO Procedure on a similar curved reference piece without coating.

- 1. Press the ZERO key. ZERO flashes in the display.
- 2. Place the probe on the bare surface several times. Lift the probe off of the surface by at least 1 inch (3 cm) between placements.
- 3. Press ZERO key again. The display shows ZERO
- 4. You can now carry out additional measurements.

Note: Zeroing is required if the convex radius of curvature

- is smaller than 30mm on steel parts,
- is smaller than 60mm on non-ferrous metal parts.

5.1 Checking accuracy

The foil standard included in the complete kit can be used together with the suppled zero plates (Fe or Al) to check the accuracy of the gauge. After zeroing, the measured thickness of the foil will be displayed within the tolerance of the foil plus the gauge accuracy..

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5.2 Clearing a zero setting and restoring factory calibration

If the **ZERO** icon is shown on the display after switching on (see top photo below), a custom calibration is activated. To clear the custom setting:

Press the ZERO key twice. The ZERO icon disappears.
 The factory calibration is active. You can now take measurements using the factory calibration.



Custom calibration active



Custom calibration cleared

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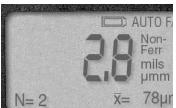
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If the **ZERO** icon is shown on the display after switching on (see top photo below), a custom calibration is activated. To clear the custom setting:

Press the ZERO key twice. The ZERO icon disappears.
 The factory calibration is active. You can now take measurements using the factory calibration.



Custom calibration active

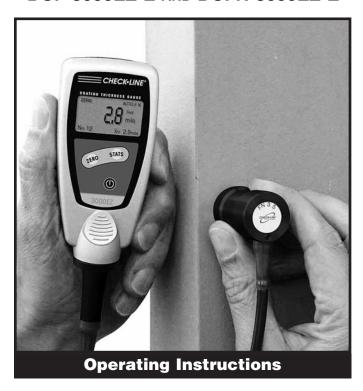


Custom calibration cleared

OI701



Coating Thickness Gauges DCF-3000EZ-E AND DCFN-3000EZ-E





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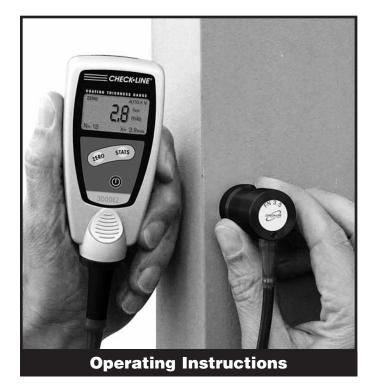
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Coating Thickness Gauges DCF-3000EZ-E AND DCFN-3000EZ-E





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